



# Travel Cards & Permits

## Information on Reciprocal Pressure Tickets

Revised 01/14/14

The Alberta Boilers Safety Association (ABSA) will issue an Alberta B-Pressure ticket to pressure welders from other provinces who meet the following criteria:

### Start Here

I have a Journeyman Welder Ticket with an Interprovincial Red-Seal Number.

Yes

I have proof of completion of apprenticeship or Journeyman status from another province.  
For More Information  
[-SEE PAGE 2-](#)

Yes

I don't have an Interprovincial Red-Seal ticket or proof of completion of apprenticeship or Journeyman status from another province.

Yes

Do you have one of the following valid pressure tickets?

Yes

No

Province	Ticket Type*
British Columbia	BCP-100
Manitoba	F3-F4 or F4
New Brunswick	F3-F4 or F4 Qualified (Approved not accepted)
Newfoundland	GSC 001
Nova Scotia	NS01
Ontario	F3-F4 issued by TSSA
Prince Edward Island	PEI 001
Quebec	B-Pressure
Saskatchewan	F3-F4

\* In most cases this test is performed on a 6" Sch 80 in the 2G/5G position.

Yes

No

Congratulations you meet the requirements and can apply for a reciprocal Alberta B-Pressure ticket. To do this please fill out and submit Out of Province B-Pressure Form and Reciprocal Fee of \$172.00 to ABSA. For assistance with this process please contact ABSA directly at 780-437-9100.

Out of Province B-Pressure Form and Reciprocal Form

[-CLICK HERE-](#)

Unfortunately you are not qualified to work as a pressure welder in the province of Alberta.

Occasionally Alberta contractors will authorize a Provisional C-Ticket to welders without a red-seal or Journeyman ticket from another province. These provisional tickets are valid only for the company that sponsors the ticket and often expire at the end of a specific job. To be considered for this ticket you must:

- 1) Have a pressure ticket from your home province.
- 2) Must provide documentation to prove a minimum of 3 years pressure welding experience (letters from previous employers or logbook).
- 3) Must pass a performance qualification weld test.

If you have questions please contact the Boilermaker Welding Centre at 780-451-5999.

Since you don't have a valid pressure ticket from another province you must make an **appointment to test for the ABSA Initial B-Pressure Exam**. You have the choice of challenging one of the two exams outlined below. Either option will give you your Alberta B-Pressure ticket.

**EXAM OPTION 1** - This exam is conducted on a 6" sch 80 mild steel pipe using the SMAW weld process with a E-6010 root and E-7018 fill and cap.

**EXAM OPTION 2\*** - This exam is conducted on a 6" sch 80 mild steel pipe using GtAW weld process with a ER70S-2 (GTAW) root and E-7018 fill and cap without back purge.

If you have questions please contact the Boilermakers Local 146 Welding Centre at 780-451-5999.

# Welding Certificates Recognized in Alberta

*If you have all of the following tickets listed for your home province you are qualified to work in Alberta.*

BRITISH COLUMBIA	<b>Certificate of Apprenticeship Completion</b> Jurisdiction Trade: Welder Level "B" Issue Authority: British Columbia Industry Training Authority
	<b>Certificate of Apprenticeship Completion</b> Jurisdiction Trade: Welder Level "A" Issue Authority: British Columbia Industry Training Authority
	<b>Certificate of Qualification</b> Jurisdiction Trade: Welder Level "A" Issue Authority: British Columbia Industry Training Authority
	<b>Certificate of Qualification</b> Jurisdiction Trade: Welder Level "B" Issue Authority: British Columbia Industry Training Authority

MANITOBA	<b>Certificate of Qualification</b> Jurisdiction Trade: Industrial Welder Issue Authority: Manitoba Department of Competitiveness Training and Trade
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NEW BRUNSWICK	<b>Certificate Qualification</b> Jurisdiction Trade: Welder Issue Authority: Department of Post-Secondary Education Training and Labour
	<b>Diploma of Apprenticeship</b> Jurisdiction Trade: Welder Issue Authority: Department of Post-Secondary Education Training and Labour

NFL & LABRADOR	<b>Certificate of Apprenticeship</b> Jurisdiction Trade: Welder Issue Authority: Government of Newfoundland and Labrador Department of Education
	<b>Certificate of Qualification</b> Jurisdiction Trade: Welder Issue Authority: Government of Newfoundland and Labrador Department of Education

NOVA SCOTIA	<b>Certificate of Apprenticeship</b> Jurisdiction Trade: Welder Issue Authority: Nova Scotia Department of Labour and Workforce Development-Apprenticeship Training & Skills Development Division.
	<b>Certificate of Qualification</b> Jurisdiction Trade: Welder Issue Authority: Nova Scotia Department of Labour and Workforce Development-Apprenticeship Training & Skills Development Division.

NUNAVUT	<b>Certificate of Apprenticeship</b> Jurisdiction Trade: Welder Issue Authority: Nunavut Department of Education
	<b>Certificate of Qualification</b> Jurisdiction Trade: Welder Issue Authority: Nunavut Department of Education



If you have the tickets specified for your province you can apply to take your Alberta B-Pressure exam. For more information please contact the Learning Centre at 780-451-5992 Ext. 238.

Please Note: An Interprovincial red-seal is not required to test for your Alberta B-Pressure ticket; however, some companies may still require you have a red-seal in order to report to the job site.

NORTH WEST TER.	<b>Certificate of Qualification</b> Jurisdiction Trade: Welder Issue Authority: Northwest Territories Apprenticeship and Occupational Certification.
	<b>Completion of Apprenticeship Certificate</b> Jurisdiction Trade: Welder Issue Authority: Northwest Territories Apprenticeship and Occupational Certification.

ONTARIO	<b>Certificate of Qualification</b> Jurisdiction Trade: Industrial Welder 456A Issue Authority: Ministry of Training, Colleges and Universities
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PRINCE EDWARD ISLAND	<b>Certificate of Apprenticeship</b> Jurisdiction Trade: Welder Issue Authority: Government of Prince Edward Island.
	<b>Certificate of Qualification</b> Jurisdiction Trade: Welder Issue Authority: Government of Prince Edward Island.

QUEBEC	<b>Certificat de competence occupation</b> Jurisdiction Trade: Soudeur Issue Authority: Commission de la construction du Quebec
	<b>Certificat de qualification professionnelle</b> Jurisdiction Trade: Soudeur Issue Authority: Emploi-Quebec Ministere de l'emploi et de la solidarite sociale.
	<b>Certificat de qualification professionnelle</b> Jurisdiction Trade: Soudeur-Monteur Issue Authority: Emploi-Quebec Ministere de l'emploi et de la solidarite sociale.

SASKATCHEWAN	<b>Certificate of Completion of Apprenticeship</b> Jurisdiction Trade: Welder Issue Authority: Saskatchewan Apprenticeship and Trade Certification Commission
	<b>Journey person Certificate of Qualification</b> Jurisdiction Trade: Welder Issue Authority: Saskatchewan Apprenticeship and Trade Certification Commission

YUKON	<b>Certificate of Qualification</b> Jurisdiction Trade: Welder Issue Authority: Training Programs Unit-Advanced Education, Department of Education Yukon
	<b>Completion of Apprenticeship</b> Jurisdiction Trade: Welder Issue Authority: Training Programs Unit-Advanced Education, Department of Education Yukon